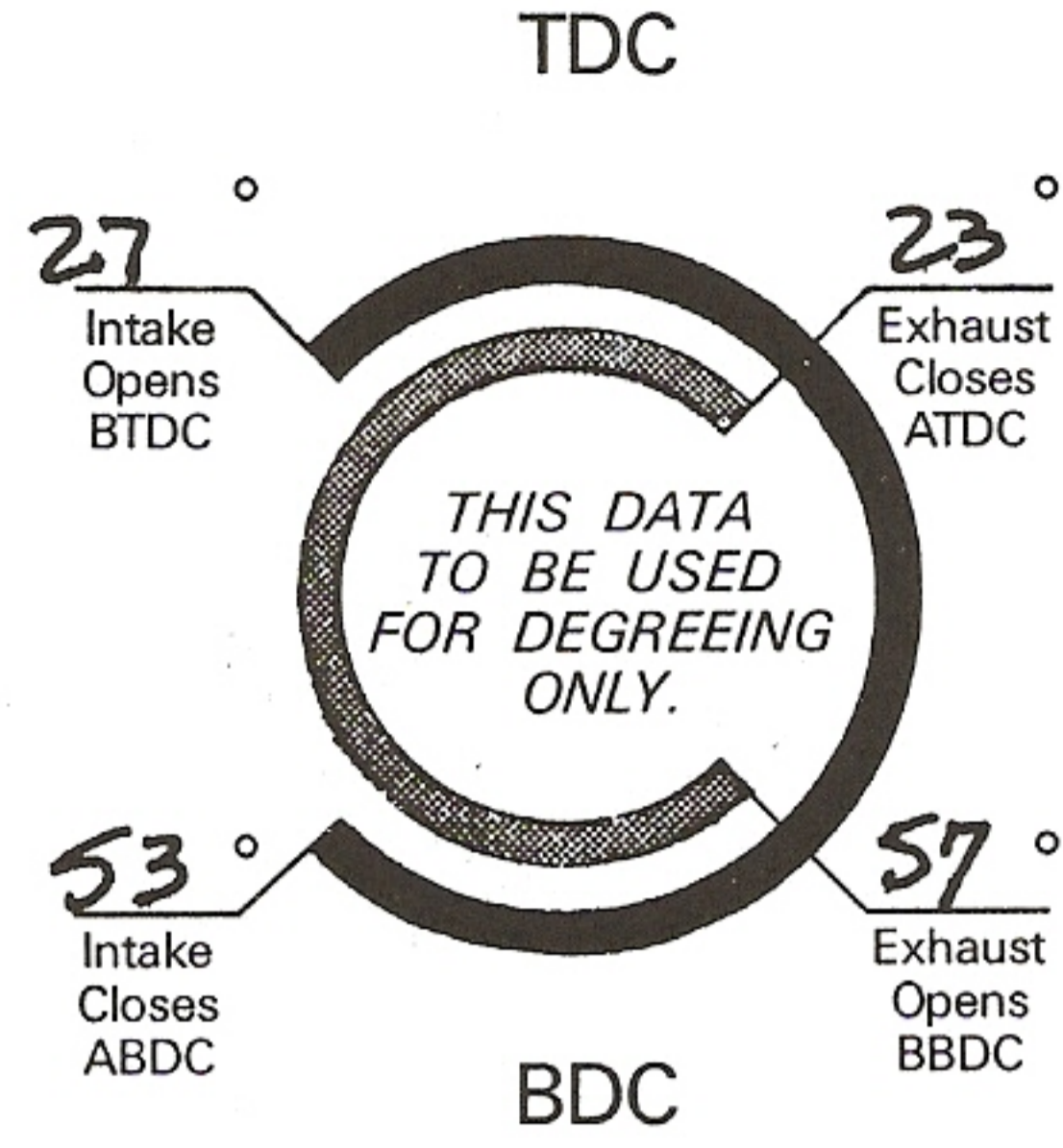
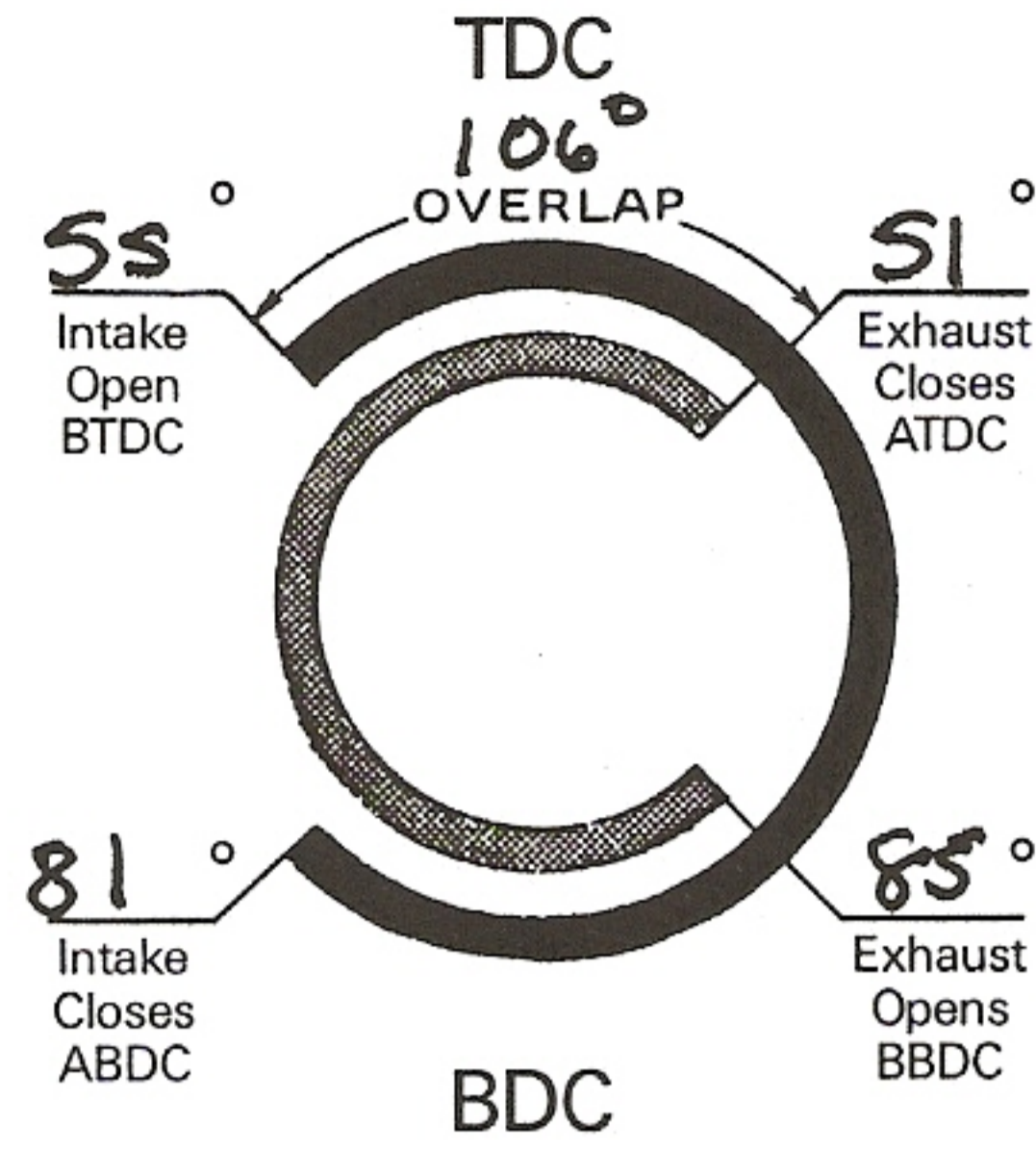


ENGINE 2300 FORD
 GRIND 3-5
 ROCKER RATIO 1.65

WORK ORDER NO. _____
 LOBE SEPARATION 105
 DEGREE INTAKE LOBE TO 103
 CHECKING CLEARANCE .050" (AT TAPPET)



	VALVE LASH HOT-COLD	VALVE LIFT	DURATION
INTAKE	<u>.008</u>	<u>.495</u>	<u>316</u>
EXHAUST	<u>.010</u>	<u>.495</u>	<u>316</u>

	CAMLIFT	DURATION AT .050" CAMLIFT
INTAKE	<u>.300</u>	<u>.260</u>
EXHAUST	<u>.300</u>	<u>.260</u>

RECOMMENDED SPRING PRESSURE

RECOMMENDED SPRING PART NO.

OPEN

CLOSED

OUTER

INNER