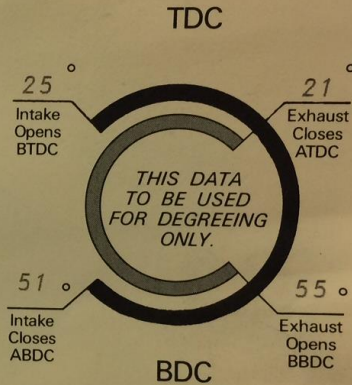
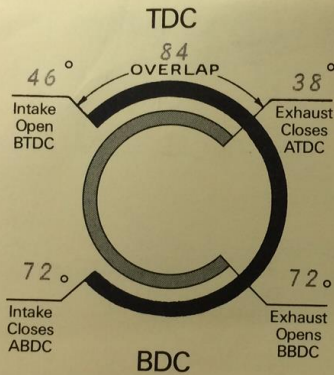


ENGINE 2300 FORD
 GRIND RE-320
 ROCKER RATIO 1.65

WORK ORDER NO. RE-320
 LOBE SEPARATION 105
 DEGREE INTAKE LOBE TO 103
 CHECKING CLEARANCE .050" (AT TAPPET)



	VALVE LASH COLD	VALVE LIFT	DURATION
INTAKE	.010	.536	298
EXHAUST	.012	.536	290

	CAMLIFT	DURATION AT .050" CAMLIFT
INTAKE	.325	256
EXHAUST	.325	256

RECOMMENDED SPRING PRESSURE
230/260 110/120
 OPEN CLOSED

RECOMMENDED SPRING PART NO.
68025-8 _____
 OUTER INNER